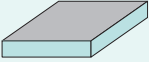
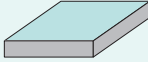












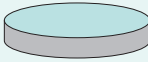













AUSFÜHRUNGEN FÜR STAHL VARIATIONS FOR STEEL

 B/L	 S	Ausführung Variation	Max. Fertigungsgrößen [mm] Max. dimensions for machining [mm]			Gewicht [kg] Weight [kg]
			B	L	S	
 gesägt sawn  gebrannt flame-cut	 roh not machined  6.3/ gefräst milled  1.6/ kreuzgeschliffen segment ground  0.8/ längsgeschliffen precision ground	1	2000	6000	350	17000
		2	1500	6000	346	6000
		3	900	3000	346	3000
		4	1500	3000	346	3000
 3.2/ gefräst milled	 6.3/ gefräst milled  1.6/ feingefräst precision milled  1.6/ kreuzgeschliffen segment ground  0.8/ längsgeschliffen precision ground	5	≥ 400	1750 2100 ¹⁾	396	3500 3500
		6	≥ 400	1750 2100 ¹⁾	396	3500 3500
		7	< 900	1750 2100 ¹⁾	396	3000 3000
			≥ 900	1480 ¹⁾	396	
		8	≥ 400	1750 2100 ¹⁾	396	3000 3000

1) diagonal / diagonal

 Ø	 S	Ausführung Variation	Fertigungsgrößen [mm] Dimensions for machining [mm]		Gewicht [kg] Weight [kg]
			max. Ø	max. S	
 gebrannt flame-cut	 roh not machined  6.3/ gefräst milled  1.6/ kreuzgeschliffen segment ground  0.8/ längsgeschliffen precision ground	1	2000	300	6000
		2	1500	296	6000
		3	1500	296	3000
		4	1500	296	3000
 3.2/ gedreht turned	 6.3/ gefräst milled  1.6/ feingefräst precision milled  1.6/ kreuzgeschliffen segment ground  0.8/ längsgeschliffen precision ground	5	1490	296	1500
		6	1490	296	1500
		7	1490	296	1500
		8	1490	296	1500


FERTIGUNGSTECHNOLOGIEN MANUFACTURING TECHNOLOGIES

 Brennschneiden
Flame cutting

 Fräsbearbeitung
Milling

 Längsschliff
Precision grinding

 Sägen
Sawing

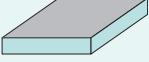
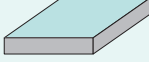








 Kreuzschliff
Segment grinding











 Drehen
Turning

 Tieflochbohren
Deep hole drilling

AUSFÜHRUNGEN FÜR ALUMINIUM

VARIATIONS FOR ALUMINIUM

 B/L	 S	Ausführung <i>Variation</i>	Max. Fertigungsgrößen [mm] <i>Max. dimensions for machining [mm]</i>			Gewicht [kg] <i>Weight [kg] ¹⁾</i>
			B	L	S	
  gesägt sawn	  roh not machined	1	1500	3000	160	6000
		2	850	1750	156	6000
		4	850	1750	156	3000
  3.2 / gefräst milled	  6.3 / gefräst milled	5	850	1750	246	5000
		6	850	1750	246	5000
		8	850	1750	246	3000

 Ø	 S	Ausführung <i>Variation</i>	Fertigungsgrößen [mm] <i>Dimensions for machining [mm]</i>		Gewicht [kg] <i>Weight [kg] ¹⁾</i>
			max. Ø	max. S	
  roh not machined	  roh not machined	1	120	1500	1500
		2	120	120	1500
		4	120	120	1500
  3.2 / gedreht turned	  6.3 / gefräst milled	5	740	200	1500
		6	740	200	1500
		8	740	200	1500

1) ab 100 kg werden seitliche Transportgewinde angebracht
 1) plates weighing more than 100 kg are equipped with lateral eye bolt threads